



## LEVEL CONTROL INSTRUMENTS



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## 1.LEVEL CONTROL INSTRUMENTS

### 1.1 Process Controller - DLC1001

This micro controller - based instrument is basically a process controller, which accepts a universal 4 - 20mA input and displays the corresponding process value as per configured. It has four individual set points, all configurable as control outputs or Alarm function. It has a facility for changing the resolution of the input process value, control logis, alarm logic and offset calibration in the configuration mode. In the normal user setting mode, the set point, corresponding hysteresis and output delay time settings can be accessed.



Process controllers are used with level transmitters for display of variable outputs in terms of Linearity/ volume/percentage of tank liquids/gases.

Options of providing multiple indicators for various tank monitoring applications within a panel enclosure/ explosion proof enclosure are possible.

### SPECIFICATIONS

Power Input	Input Voltage 100 - 200V AC 50 Hz, 50mA, expected during power - on in rush. 24V DC, 75mA max (on request) Input protection: 0.5A glass fuse for overcurrent protection. Power consumption: 4 watts max.
Sensor Input	Sensor excitation output voltage: 24V,+4 % to -20 % Sensor excitation output current capacity: 40mA max Current range: 0 mA to 20 mA Current resolution: upto 500 steps
Output (Current)	Current tracking 1 % of input current current settling time for 4 - 20mA step input: 12 seconds
Output (MODBUS)	MODBUS PDU over RS485 Default baudrate 19200 baud, 1 stop bit, 0 parity bits Registers supported: 9 (default register map is indicated in table below) Supported functions; Read input register, read multiple holding registers.
Mounting	Panel Mounting

#### Relays

Three potential free NO/NC contact super - cube relays

Contact rating :5A resistive load at 230V AC 50 Hz(no snubber provided)

Relay-1 function: Pump / Drain (SPDT contacts)

Relay-2 function: Low alarm (SPST contacts)

Relay-# function:High alarm (SPST contacts)

#### Display

Type 16 character X 2 line char LCD

Display updated rate: once every 2 seconds

Default Display Line-1 Volume

Default Display Line2: Float height, fill percentage

**Operating temperature:** +15 0 C to + 45 0 C

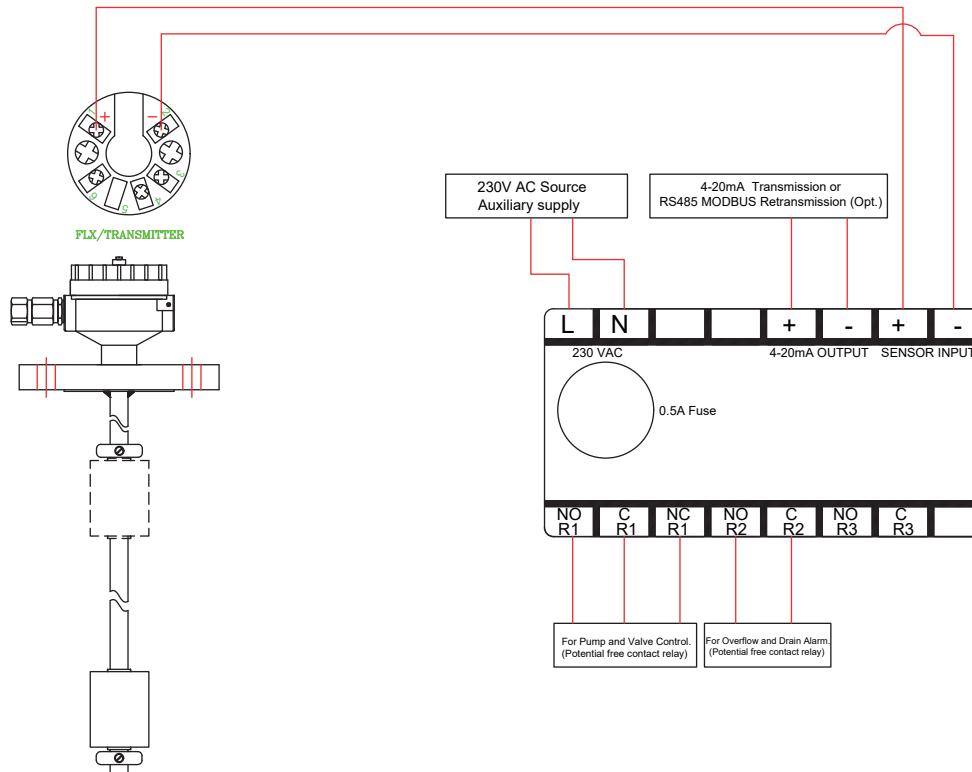
Humidity: upto 85% RH non- condensing

External dimensions:96mm x 96mm x 135mm

Reg #	Parameter	Description
0	Input Current	In micro amps. valid values span 0 - 20000
1	Fill Percentage	In decimal valid values span from 0 - 100
2	Float Height cms	In centimeters valid values can span 0 - 6554
3	Float Height mms	In milimeters valid values can span 0 - 65535
4	Float Volume Upper Word	In liters contains volume in multiples of 65536 liters
5	Fill Volume Lower Word	In liters contains volume in excess of above Reg - 4
6	Relay - 1 Status	0 = Relay is off 1= Relay is on
7	Relay - 2 Status	0 = Relay is off 1= Relay is on
8	Relay - 3 Status	0 = Relay is off 1= Relay is on

## WIRING DETAIL WITH LEVEL TRANSMITTER

DIGITAL PROCESS INDICATOR DLC1001 WIRING DETAILS.

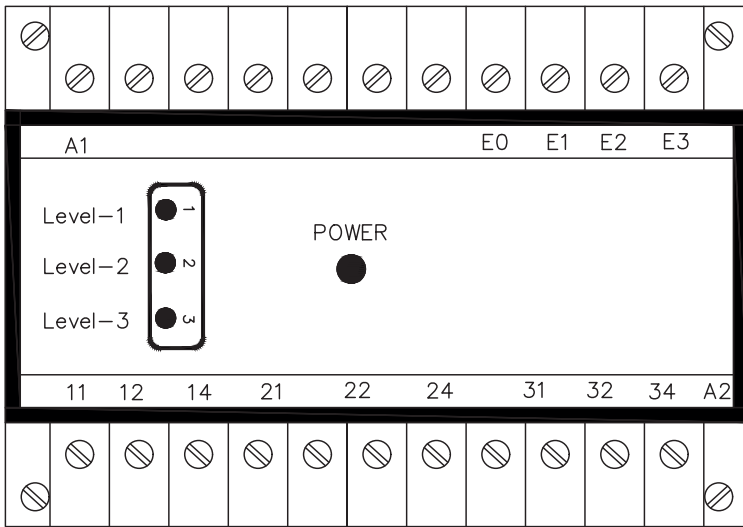


## 1.2 LIQUID LEVEL MONITORING RELAY FOR THREE LEVELS

3LLMR Controllers are used for connecting conductivity level switch probes and providing respective relay outputs from the circuitry for operating a pump, provide an alarm, operate a valve etc., as a standard we can provide multiple logic controls for various applications, which takes up most level control options for process plant.

3 outputs are standard - more options are possible on application basis.

### 1.2.A 3 - LLMR - 90- 300V AC



## SPECIFICATIONS

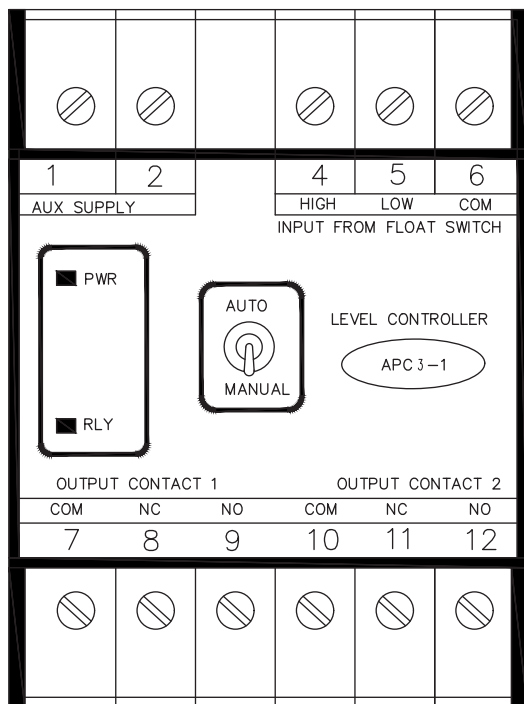
Supply Voltage	90- 300V AC+/-20% 50HZ
Power Consumption	3VA
Sensor Type	Conductive Probes
Sensitivity	30 - 50K Ohms
Inputs	E0 - Common probe E1, E2, E3 - 3 level sensing probes
Output	3 relay contacts 1C/O type rated 7A at 250V AC
Connection Details	A1, A2 - supply voltage
Dimension Details	Length - L: 100 mm, Breadth - B:70mm, Height - H: 112mm
Options	With Ex- Proof enclosure Gr. IIA/IIB/IIC, Zone 1 and Zone 2
Mounting Type	DIN Rail mount

<b>OUTPUT:</b>	11 - COM	31 - COM	Level Relay Contact Corresponding to E3
	12 - NC	32 - NC	
	14 - NO	34 - NO	
	21 - COM		Level Relay Contact Corresponding to E2
	22 - NC		
	24 - NO		

## 1.3 LEVEL CONTROLLER - APC3 - 1

APC3 Level controllers are used for overhead tank and sump monitoring level control, auto/manual changeover toggle switches help in providing flexibility for operation.

APC3 controllers are simplest level control instruments, which are economical, rugged and serve most purposes of level controllers in almost every application.



## SPECIFICATIONS

Supply Voltage	85-265 VAC, 50Hz
Supply Voltage to Float Switch	12VDC
Output	2 C/O contact rated 5A at 250VAC (Resistive)

## FUNCTIONS

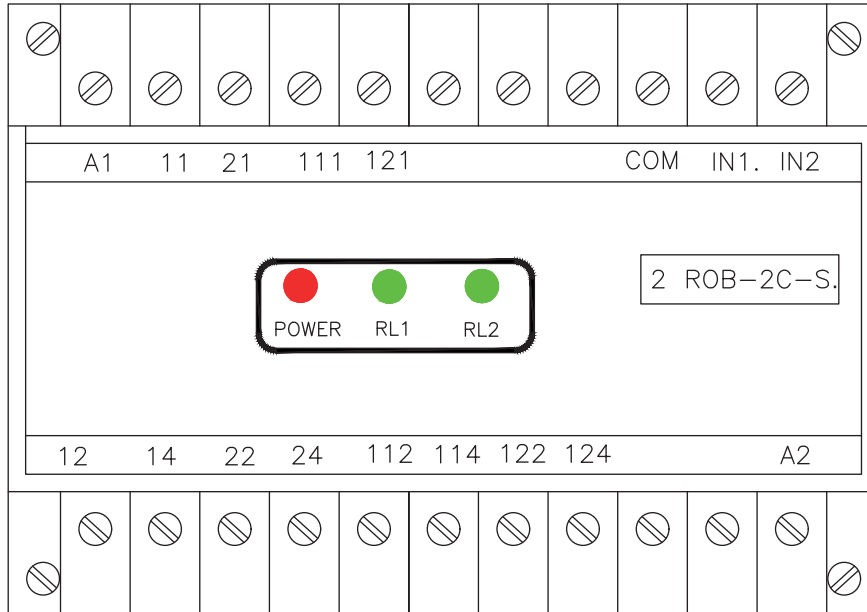
**PUMP UP OPERATION :** Relay comes “ON” when liquid level reaches “LOW” level (D2), and remains “ON” until the liquid reaches the “HIGH” level (D1).

**PUMP DOWN OPERATION :** Relay comes “ON” when liquid level reaches “HIGH” level (D1), and remains “ON” until the liquid reaches the “LOW” level (D2).

## 1.4 CONTRACT DUPLICATOR - CD - 2 ROB - 2C - S

CD2ROB Level controllers are used for changeover contracts applicable for dual operations (alarm/valve/ pump control). In special applications, each potential free contract from the level switch can be converted to dual changeover contracts (DPDT). All relay outputs provided can be helpful in most pump control applications.

### 1.4.A CD - 2 ROB - 2C - S

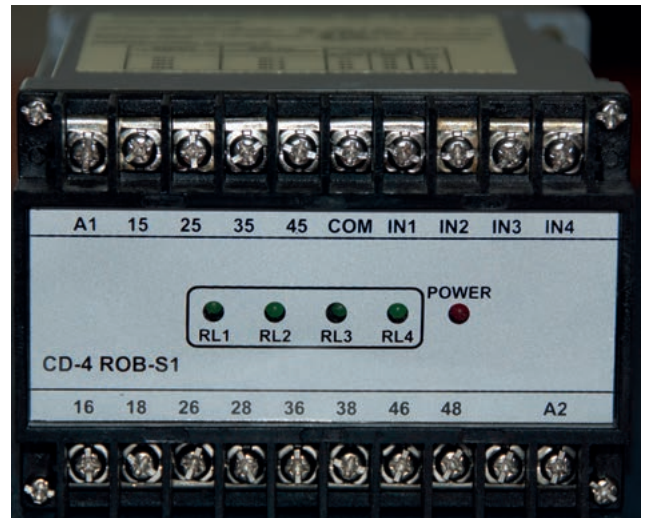
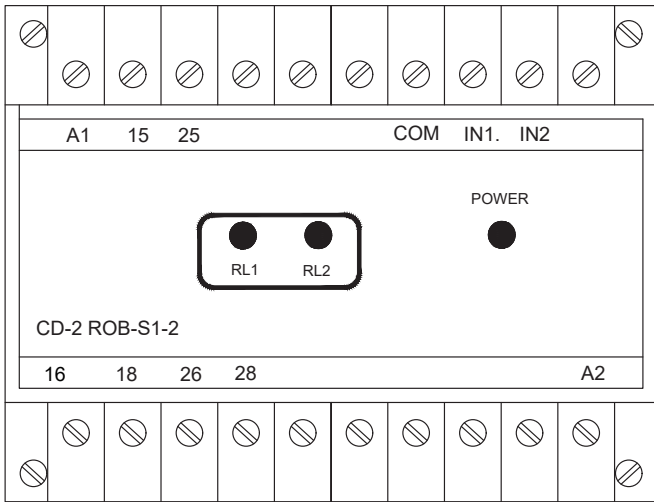


### SPECIFICATIONS

Supply Voltage	230V AC+/-20% 50HZ
Output Relay Contacts	All 2 C/O rated 5A at 250V AC (resistive)
Supply Voltage Sensor	12V DC
Senson Type	Magnetic float switches
Options	With Ex- Proof enclouser Gr. IIA/IIB/IIC, Zone 1 and Zone 2

### CONNECTION DETAILS

Input Terminals	Relay Indicators	Output Relay Contacts		
		COM	NC	NO
IN1	RL1	11	12	14
		21	22	24
IN2	RL2	111	112	114
		121	122	124



**SPECIFICATIONS**

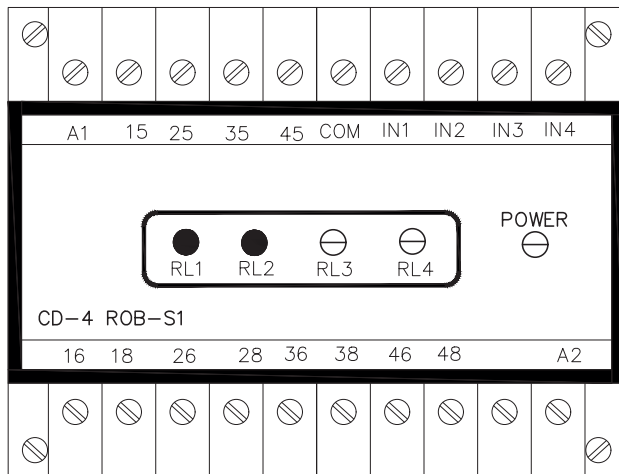
Supply Voltage	A1, A2 : 110V AC +/-20% 50HZ
Output Relay Contacts	All 2 C/O rated 5A at 250V AC (resistive)
Supply Voltage To Sensor	12V DC
Sensor Type	Magnetic Float Switches
Options	With Ex- Proof enclosure Gr. IIA/IIB/IIC, Zone 1 and Zone 2

**CONNECTION DETAILS**

Input Terminals	Relay Indicators	Output Relay Contacts		
		COM	NC	NO
IN1	RL1	15	16	18
IN2	RL2	25	26	28



CD2ROBS Level controllers are used for changeover contracts applicable for dual operations (alarm/valve/ pump control). In special applications, each potential free contract from the level switch can be converted tpo dual changeover contracts (DPDT). All relay outputs provided can be helpful in most pump control applications. In these controllers - upto 4 changeover contacts can be provided.



### SPECIFICATIONS

Supply Voltage	A1, A2 : 90-280V AC, 50HZ
Output Relay Contacts	All rated 10 A at 250V AC (resistive)
Supply Voltage To Sensor	24V DC
Sensor Type	Magnetic Float Switches
Options	With Ex- Proof enclouser Gr. IIA/IIB/IIC, Zone 1 and Zone 2

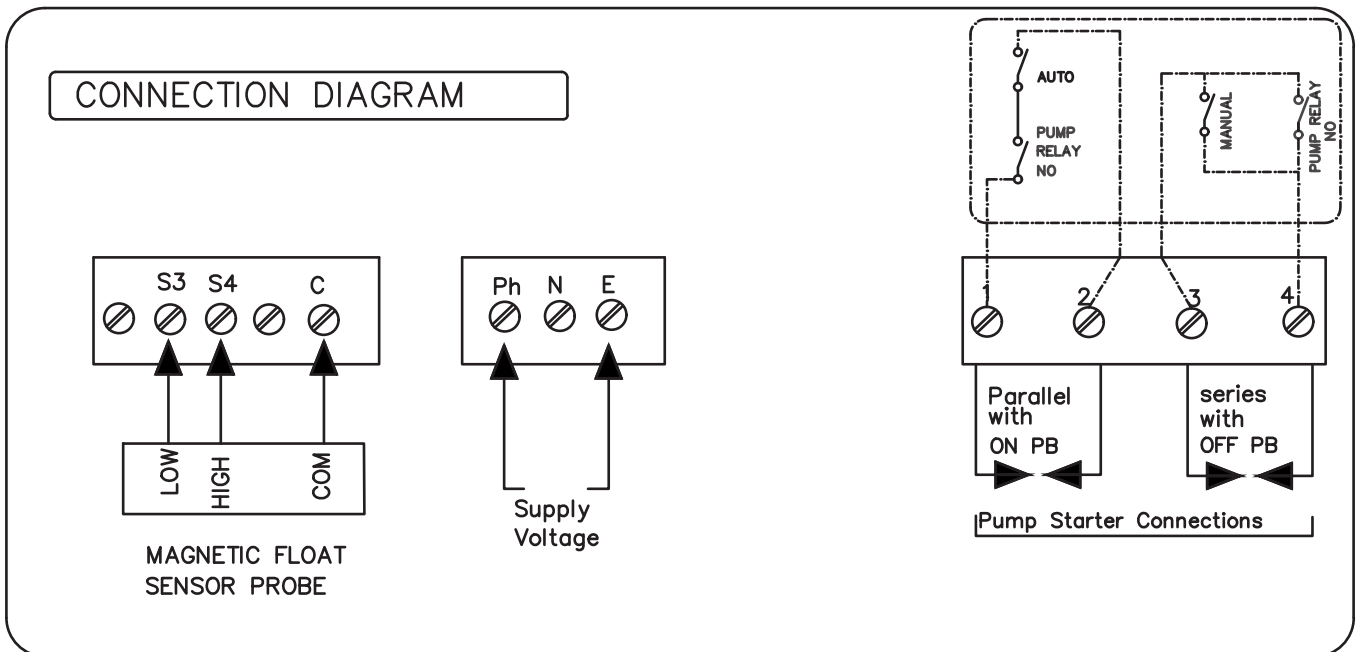
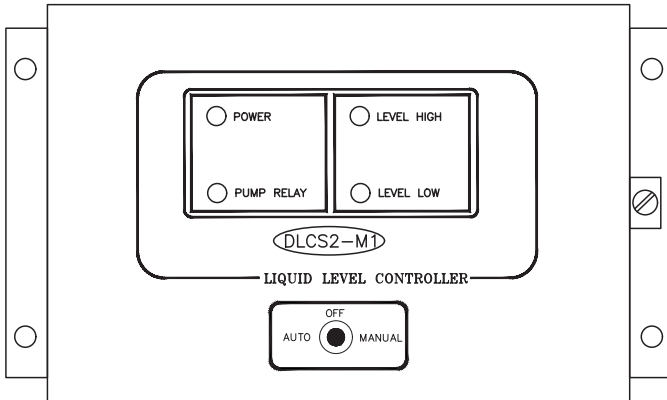
### CONNECTION DETAILS

Input Terminals	Relay Indicators	Output Relay Contacts		
		COM	NC	NO
IN1	RL1	15	16	18
IN2	RL2	25	26	28
IN3	RL2	35	36	38
IN4	RL2	45	46	48

## 1.5 LIQUID LEVEL CONTROLLER -

DLCS2 Level controllers are used for overhead tank and sump monitoring level control. Auto/manual changeover toggle switches help in providing flexibility for operation.

DLCS2 controllers are the simplest level control instruments, which are used for outdoor applications, rugged and serve most purposes of level controllers in almost every industry.



### Dimension Details :

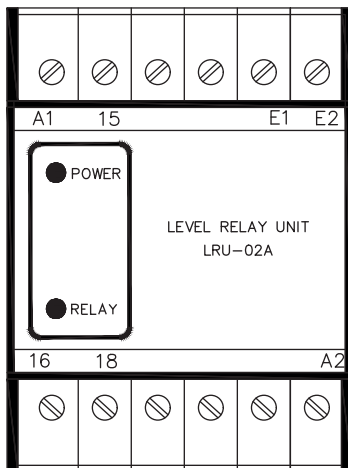
Length- L:245mm  
 Breadth- B:90mm  
 Height- H:180mm

**Options:** With Ex- Proof enclosure Gr.IIA/IIB/IIC, Zone 1 and Zone 2

## 1.6 LEVEL RELAY UNIT - LRU - 02A

LRU02A Level controllers are used for connecting conductivity level switches probes and providing respective relay outputs from the circuitry for operating a pump, provide an alarm, operate a valve etc., As a standard, we can provide multiple logic control for various applications, which takes up most level control options for a process plant.

2 outputs are standard - more output options are possible on applications basis.



### SPECIFICATIONS

Supply Voltage	110V AC+/-20%, 50HZ
Power Consumption	3VA
Output	C/O relay contact rated 10A at 250V AC resistive load.
Dimension Details	Length - L:70 mm, Breadth - B:51mm, Height - H: 112mm
Sensitivity	<33K Ohms
Function	Relay switched "ON" when the level of water is scenced
Options	With Ex- Proof enclouser Gr. IIA/IIB/IIC, Zone 1 and Zone 2
Mounting Type	DIN Rail mounting

### CONNECTION DETAILS

A1, A2: Supply Volatge  
E1, E2: Sensor Electrodes

15 - Common  
16 - Normally closed  
18 - Normally open

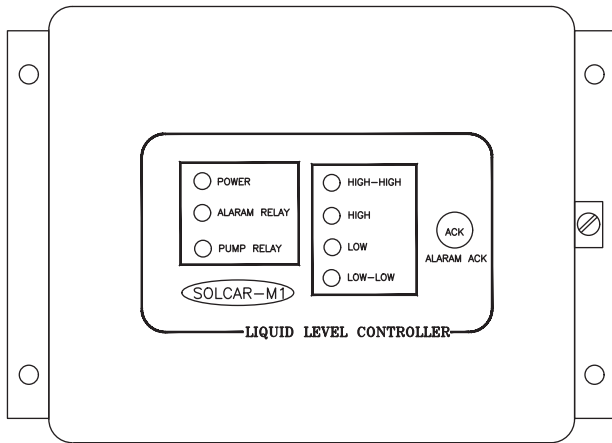
Output relay  
Contacts  
(Potential free)

## 1.7 Liquid Level Controller - SOLCAR - M1

SOLCAR M1 level controllers are used for overhead tank and sump monitoring level control. Auto /Manual changeover toggle switches help in providing flexibility for operation.

SOLCAR is the highest feature based level controller which has all options - Alarm acknowledgement, toggle switches, Highest relay ratings.

SOLCAR M1 controllers are the simplest level control instruments, which are used for outdoor applications, rugged and serve most purposes of level controllers in almost every industry.



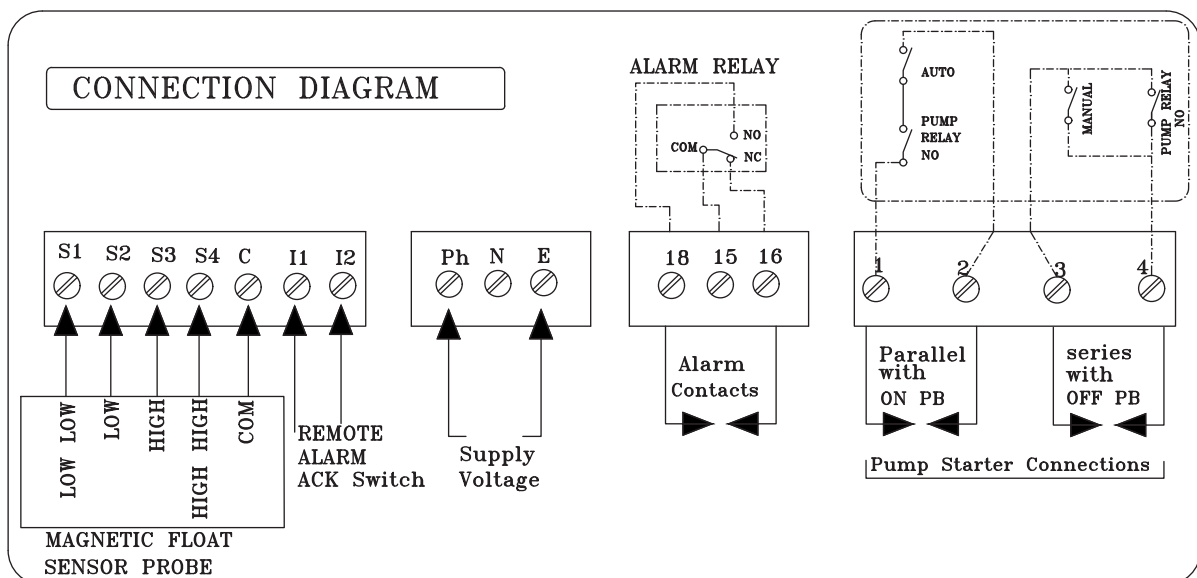
### DIMENSION DETAILS :

LENGTH - L: 245mm

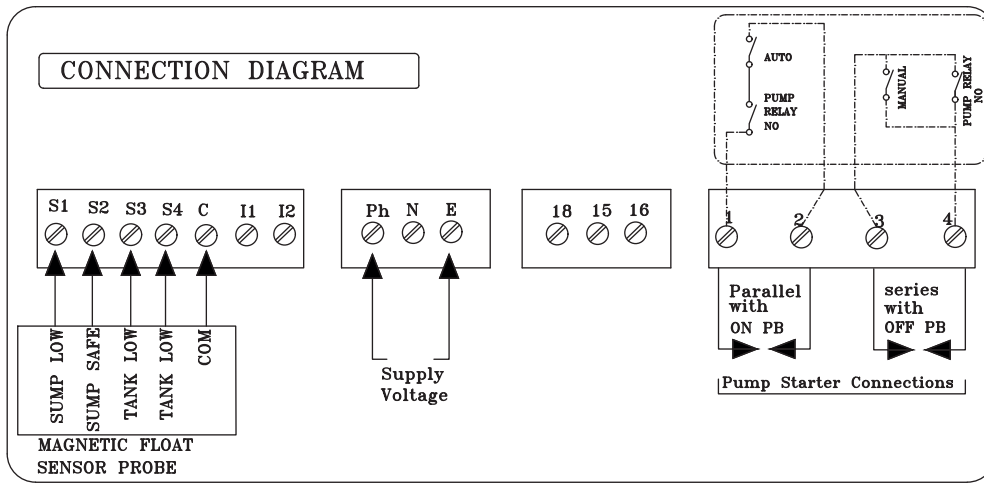
BREADTH - B: 90mm

HEIGHT - H: 180mm

**Options:** with Ex-Proof enclosure Gr. IIA/IIB/IIC, zone 1 and Zone 2



## 1.8 Liquid Level Controller - SOLC



## SPECIFICATIONS

Supply Voltage	90- 300V AC+/-20% 50HZ
Power Consumption	3VA
Sensor Type	Conductive Probes
Inputs	High level and low level input from magnetic float sensor probe
Output	Pump relay - 2 No. rated 5A at 250V AC resistive load
Supply Voltage	To float sensor probe 12DC
Mounting Type	DIN Rail mount

## Function

TRSL(Tank LOW) - Closes when the water go below "LOW" level and opens when water level goes above "LOW" level  
 TRSH(Tank HIGH)- Closes when the water go above "HIGH" level and opens when water level goes below "HIGH" level  
 SRSL(Sump- LOW)- Closes when the water go below "LOW" level and opens when water level goes above "LOW" level  
 SRSS(Sump- SAFE)- Closes when the water go above "SAFE" level and opens when water level goes below "SAFE" level

**Pump Operation:** Pump is "ON" when the water level drops below set low level in the tank and "OFF" when the water level reaches set high level in the tank.

When level of water in sump drops below set low level, the pump stops. The pump starts when the level of water in sump reaches High level and if the level of water drops below set low level in tank.

**Head office and Manufacturing - 1**

SHRIDHAN Automation Pvt. Ltd.  
#B-54, KSSIDC Industrial Estate,  
Kumbalgodu, Mysore Road,  
Bangalore-560074. India.  
+91-80-28437847, +91 80 - 28437848  
info@shridhan.com

**Manufacturing - 2**

SHRIDHAN Automation Pvt. Ltd.  
#D-13 KIADB Industrial Area,  
Kumbalgodu, Mysore Road,  
Bangalore-560074. India.  
+91-80-28437847, +91 80 - 28437848  
info@shridhan.com

**Middle East**

ORBIT Automation FZE  
#R4-40 A, PO Box - 122828,  
SAIF Zone, Sharjah, UAE.

A 100% Subsidiary of  
SHRIDHAN Automation Pvt. Ltd., India.  
Ph:+97155 - 9347963,+97155 - 1883375  
me@shridhan.com



shridhan.com